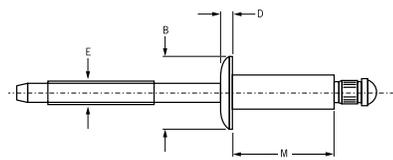




English	Français	Deutsch	Italiano	Español
Body: Steel* Zinc plated	Corps: Acier* Revêtement zingué	Hülse: Stahl* verzinkt	Corpo: Acciaio* Zincati	Cuerpo: Acero* Zincado
Stem: Steel** Zinc plated	Tige: Acier** Revêtement zingué	Dorn: Stahl** verzinkt	Gambo: Acciaio** Zincati	Vástago: Acero** Zincado

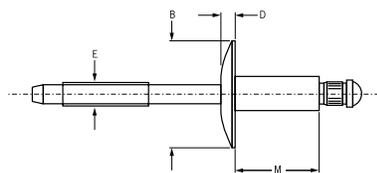
*: BS 3111 Type 0 SAE 1006 DIN 1654 QSt 32-3

** : BS3111 Type 1 SAE 1038 DIN 1654 Cq35



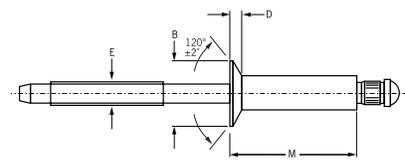
SSPQ

Protruding head
Tête bombée / Flachrundkopf /
Testa tonda / Cabeza alomada



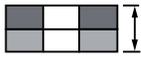
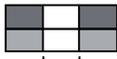
SSLQ

Large flange
Tête large / Flachrundkopf, extragroß /
Testa larga / Cabeza ancha

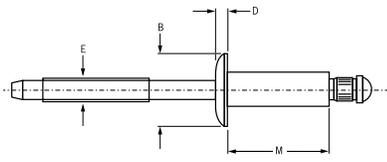


SSCQ

Countersunk
Tête fraisée / Senkkopf /
Testa svasata / Cabeza avellanada

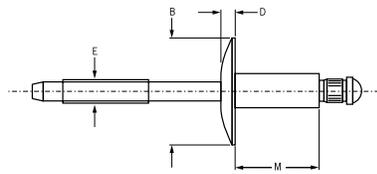
ø							SSPQ ■			SSLQ ■			SSCQ ■						
	nom.	min.	mid. ¹⁾	max.	min.	max.	M	øE	ref.	max.	Part No.	max.	D	Part No.	øB	D	Part No.		
1/8" (3.2)	.063 (1.60)	.093 (2.36)	.125 (3.18)	.129 (3.3)	.133 (3.4)	.275 (7.0)	.075 (1.9)	±.012 (6.3)	.042 (1.1)	.250 (±0.4)	.042 (1.1)	.375 (9.5)	.065 (1.7)	.226 (5.7)	.032 (0.8)	04-02			
	.094 (2.39)	.140 (3.56)	.187 (4.75)													.337 (8.6)	04-03		
	.126 (3.20)	.187 (4.75)	.250 (6.35)													.400 (10.2)	04-04	04-04	
	.188 (4.78)	.250 (6.35)	.312 (7.92)													.462 (11.8)	04-05		
	.251 (6.38)	.312 (7.92)	.375 (9.53)													.535 (13.6)	04-06	04-06	
	.313 (7.95)	.375 (9.53)	.437 (11.10)													.602 (15.3)	04-07		
	.376 (9.55)	.437 (11.10)	.500 (12.70)													.670 (17.1)	04-08	04-08	
	5/32" (4.0)	.062 (1.57)	.093 (2.36)													.125 (3.18)	.160 (4.1)	.164 (4.2)	.300 (7.7)
.094 (2.39)		.140 (3.56)	.187 (4.75)	.362 (9.2)	05-03														
.126 (3.20)		.187 (4.75)	.250 (6.35)	.425 (10.8)	05-04	05-04													
.188 (4.78)		.250 (6.35)	.312 (7.92)	.487 (12.4)	05-05														
.251 (6.38)		.312 (7.92)	.375 (9.53)	.550 (14.0)	05-06	05-06													
.376 (9.55)		.437 (11.10)	.500 (12.70)	.695 (17.7)	05-08	05-08													

dimensions in inches and (mm) / en pouces et (millimètre) / alle Maße in Zoll und (mm) / in pollici e (millimetri) / en pulgadas y (milímetros)
1) see next page / voir page suivant / siehe nächste Seite / vedi pagina successiva / ver la página siguiente



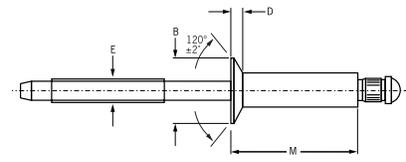
SSPQ

Protruding head
Tête bombée / Flachrundkopf /
Testa tonda / Cabeza alomada



SSLQ

Large flange
Tête large / Flachrundkopf, extragroß /
Testa larga / Cabeza ancha



SSCQ

Countersunk
Tête fraisée / Senkkopf /
Testa svasata / Cabeza avellanada

ø						M	øE	SSPQ ■			SSLQ ■			SSCQ ■				
	nom.	min.	mid. ¹⁾	max.	min.			max.	max.	ref.	øB	D	Part No.	øB	D	Part No.	øB ±.007 (±0.2)	D
3/16" (4.8)	.062 (1.57)	.093 (2.36)	.125 (3.18)	.192 (4.9)	.196 (5.0)	.325 (8.3)	.114 (2.9)	.375 ±.019 (9.5)	.057 (1.5)	.625 ±.025 (15.9)	.092 (2.4)	.344 (8.7)	.050 (1.3)	06-02				
	.065 (1.65)	.126 (3.20)	.187 (4.75)											.512 (13.0)	06-03			
	.126 (3.20)	.187 (4.75)	.250 (6.35)											.575 (14.7)	06-04	06-04		
	.188 (4.78)	.250 (6.35)	.312 (7.92)											.700 (17.8)	06-05			
	.251 (6.38)	.312 (7.92)	.375 (9.53)											.850 (21.6)	06-06	06-06		
	.376 (9.55)	.437 (11.10)	.500 (12.70)												06-08	06-08		
	.501 (12.73)	.562 (14.27)	.625 (15.88)												06-10	06-10		
1/4" (6.4)	.062 (1.57)	.093 (2.36)	.125 (3.18)	.257 (6.5)	.261 (6.6)	.375 (9.6)	.151 (3.8)	.500 ±.025 (12.7)	.077 (2.0)	.750 ±.025 (19.1)	.107 (2.8)	.468 (11.9)	.071 (1.8)	08-02				
	.126 (3.20)	.187 (4.75)	.250 (6.35)											.750 (19.1)	08-04	08-04		
	.251 (6.38)	.312 (7.92)	.375 (9.53)												08-06	08-06		
	.376 (9.55)	.437 (11.10)	.500 (12.70)												08-08	08-08		
	.501 (12.73)	.562 (14.27)	.625 (15.88)												08-10			

dimensions in inches and (mm) / en pouces et (millimètre) / alle Maße in Zoll und (mm) / in pollici e (millimetri) / en pulgadas y (milímetros)

- 1) Stems break flush with rivet head at mid. grip
 La tige rompt affleurante à la tête du rivet en milieu de plage de serrage
 Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab
 Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio
 El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio

ø		
nom.	lbf (kN) ²⁾	lbf (kN) ²⁾
1/8" (3.2)	500 (2.22)	400 (1.78)
5/32" (4.0)	700 (3.11)	550 (2.44)
3/16" (4.8)	1050 (4.67)	825 (3.67)
1/4" (6.4)	1750 (7.78)	1450 (6.45)

2) typical values / valeurs moyennes / typische Werte / Valori tipici / valores típicos